

AOF Series – Industrial Air Cooled Copper Tube/Aluminum Fins

0123

The Industrial AOF Series has the same features as the AO Series, just with an addition, a replaceable air filter to protect the heat exchanger in adverse environments.

The AC fan drive and is ideal for medium flow rates and moderate heat removal. This series is available with an optional internal pressure bypass. Cabinet louvers allow the user to regulate the direction of heated ex-haust air. This versatile design allows for a one or two pass configuration.

TTP's XSelector sizing program can be used to help optimize the sizing of the cooler for better performance and value.

For Replacement Air Filters, see page 4.



How to Order

Model Series

AOF
AOFR - with Bypass

Model Size Selected

5, 10, 15, 20, 25, 30, 35, 40
(See Performance Curve Charts on page 2 for sizes or **XSelector*** sizing program)

Number of Passes*

Blank - No Bypass
1 - One Pass
2 - Two Pass
***ADD FOR AOFR MODELS ONLY:** Number of passes

Connection Type

Blank - NPT
S - SAE
M - Metric

Bypass Setting*

Blank - No Bypass
30 - 30 PSI
60 - 60 PSI
*** ADD FOR AOFR MODELS ONLY:** Bypass setting
This is a partial flow pressure bypass only.
It is not designed to be a full flow system bypass.

Foot Mounted Brackets

Blank - No Bracket
FB - Foot Bracket

Specify Motor Required

1PH - Single Phase
1PH EXP - Single Phase Expl. Proof
3PH - Three Phase
575V - Three Phase 575 Volt
3PH EXP - Three Phase Expl. Proof
NM - No Motor

Options

Internal pressure bypass
Foot brackets

SAE & metric connections
Corrosive resistant marine coating

Ratings

Maximum Operating Pressure 300 PSI
Test Pressure 300 PSI
Maximum Operating Temperature 400°F

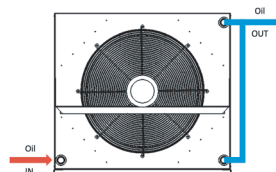
Materials

Tubes Copper
Fins Aluminum
Turbulators Steel
Fan Blade Aluminum with steel hub

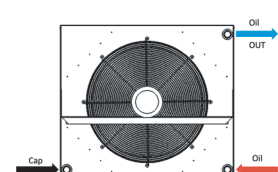
Fan Guard Zinc plated steel
Cabinet Steel with powder coat finish
Manifolds Steel
Connections Steel

Piping Diagram

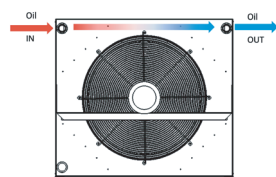
AOF - One Pass



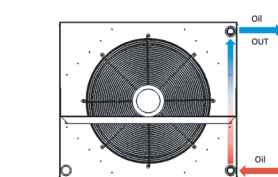
AOF - Two Pass



AOFR - One Pass with Bypass



AOFR - Two Pass with Bypass

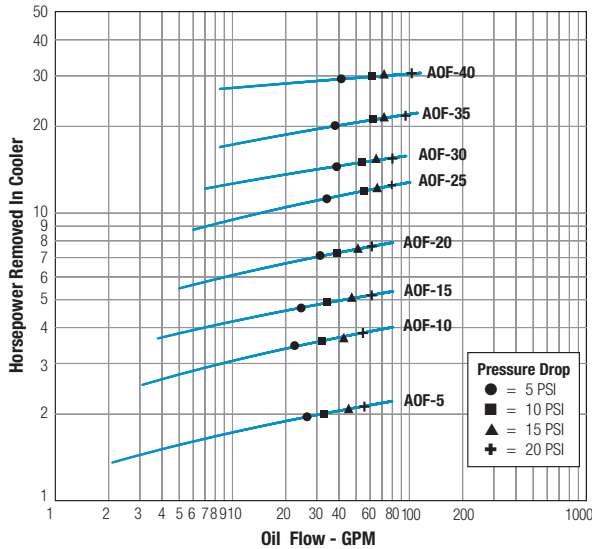


*To register for **XSelector** please go to www.thermaltransfer.com/get-in-touch/ and complete the **XSelector** Inquiry form and submit. Download the **XSelector** for both Apple and Android formats by searching for **XSelector** in their App Stores. You must first register for **XSelector** before using it on mobile devices.

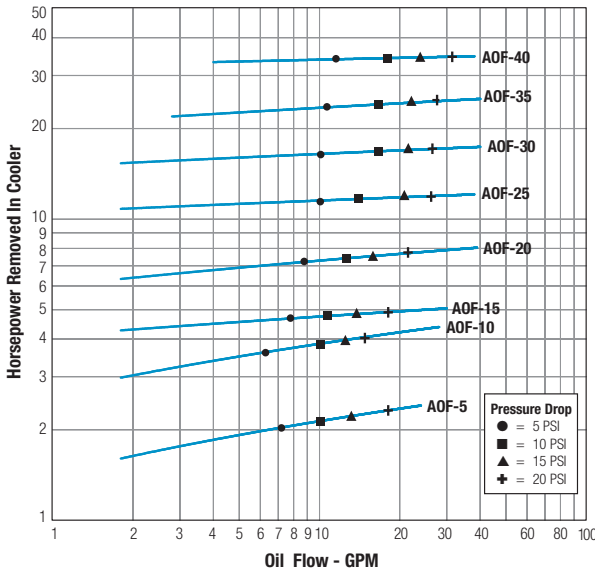
For additional sizing information consider using TTP's **XSelector** online sizing Program.*

Performance Curves

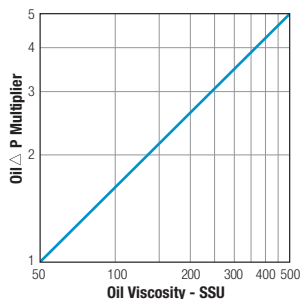
One Pass Oil



Two Pass Oil



Oil Pressure Correction



Selection Procedure

Performance Curves are based on 50SSU oil leaving the cooler 40°F higher than the ambient air temperature used for cooling. This is also referred to as a 40°F approach temperature.

STEP 1 Determine the Heat Load. This will vary with different systems, but typically coolers are sized to remove 25 to 50% of the input nameplate horsepower.

(Example: 100 HP Power Unit x .33 = 33 HP Heat load.)

$$\text{If BTU/HR is known: } \text{HP} = \frac{\text{BTU/HR}}{2545}$$

STEP 2 Determine Approach Temperature. Desired oil leaving cooler °F – Ambient air temp. °F = Actual Approach

STEP 3 Determine Curve Horsepower Heat Load. Enter the information from above:

$$\text{Horsepower heat load} \times \frac{40 \times \text{Cv}}{\text{Actual Approach}} = \text{Curve Horsepower}$$

STEP 4 Enter curves at oil flow through cooler and curve horsepower. Any curve above the intersecting point will work.

STEP 5 Determine Oil Pressure Drop from Curves:

● = 5 PSI ■ = 10 PSI ▲ = 15 PSI + = 20 PSI

Multiply pressure drop from curve by correction factor found in oil Δ P correction curve.

Desired Reservoir Temperature

Return Line Cooling: Desired temperature is the oil temperature leaving the cooler. This will be the same temperature that will be found in the reservoir.

Off-Line Recirculation Cooling Loop: Desired temperature is the oil temperature entering the cooler. In this case, the oil temperature change must be determined so that the actual oil leaving temperature can be found. Calculate the oil temperature change (oil Δ T) with this formula:

$$\text{Oil } \Delta T = (\text{BTU's/HR}) / (\text{GPM Oil Flow} \times 210).$$

To calculate the oil leaving temperature from the cooler, use this formula:

$$\text{Oil Leaving Temp.} = \text{Oil Entering Temp.} - \text{Oil } \Delta T.$$

This formula may also be used in any application where the only temperature available is the entering oil temperature.

Oil Pressure Drop: Most systems can tolerate a pressure drop through the heat exchanger of 20 to 30 PSI. Excessive pressure drop should be avoided. Care should be taken to limit pressure drop to 5 PSI or less for case drain applications where high back pressure may damage the pump shaft seals.

Oil Temperature

Typical operating temperature ranges are:

Hydraulic Motor Oil	110° - 130°F
Hydrostatic Drive Oil	130° - 180°F
Bearing Lube Oil	120° - 160°F
Lube Oil Circuits	110° - 130°F

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Specifications

Electric motor & Fan data*

Model	CFM	Sound dB(A)* at 7 FT	HP	Volts	Phase	Full Load Amps	HZ	Nema Frame	RPM	Type	Circuit	Thermal Overload	Bearing B-Ball
AOF-5	465	68	1/6	115/208-230	1	4./2.1-2	60	48	1725	TEFC	C	No	B
	494	70	1/4	208-230/460	3	1.4-1.3/.65	60	48	1725	TEFC	D	No	B
AOF-10	669	68	1/6	115/208-230	1	4./2.1-2	60	48	1725	TEFC	C	No	B
	710	70	1/4	208-230/460	3	1.4-1.3/.65	60	48	1725	TEFC	D	No	B
AOF-15	956	69	1/4	115/208-230	1	5.8/3-2.9	60	48	1725	TEFC	C	No	B
	1015	71	1/4	208-230/460	3	1.4-1.3/.65	60	48	1725	TEFC	D	No	B
AOF-20	1460	70	1/2	115/208-230	1	7.8/4.1-3.9	60	48	1725	TEFC	C	No	B
	1555	72	1/2	208-230/460	3	2.1-2./1.	60	48	1725	TEFC	D	No	B
AOF-25	2160	72	1/2	115/208-230	1	8/4.2-4	60	56	1140	TEFC	C	No	B
	2240	73	1/2	208-230/460	3	2.5-2.4/1.2	60	56	1140	TEFC	D	No	B
AOF-30	2990	75	1/2	115/208-230	1	8/4.2-4	60	56	1140	TEFC	C	No	B
	3100	76	1/2	208-230/460	3	2.5-2.4/1.2	60	56	1140	TEFC	D	No	B
AOF-35	Not Available				1	4-3.8/1.9	60	56	1140	TEFC	D	No	B
	4370	77	1	208-230/460	3	4-3.8/1.9	60	56	1140	TEFC	D	No	B
AOF-40	Not Available				1	4-3.8/1.9	60	56	1140	TEFC	D	No	B
	5450	79	1	208-230/460	3	4-3.8/1.9	60	56	1140	TEFC	D	No	B

*Published electrical ratings are approximate, and may vary because of motor brand. Actual ratings are on motor nameplate.

**Catalog dB(A) sound levels are at seven (7) feet. dB(A) sound levels increase by six (6) dB(A) for halving this distance and decrease by six (6) dB(A) for doubling this distance.

Explosion Proof Motors (Class I GP.D & Class II GP.F, G)*

Model	CFM	Sound dB(A)* at 7 FT	HP	Volts	Phase	Full Load Amps	HZ	Nema Frame	RPM	Type	Circuit	Thermal Overload	Bearing B-Ball
AOF-5	494	68	1/4	115/230	1	5.8/2.9	60	48	1725	FC	C	Yes	B
	494	70	1/4	208-230/460	3	1.4-1.3/.65	60	48	1725	FC	D	Yes	B
AOF-10	710	68	1/4	115/230	1	5.8/2.9	60	48	1725	FC	C	Yes	B
	710	70	1/4	208-230/460	3	1.4-1.3/.65	60	48	1725	FC	D	Yes	B
AOF-15	1015	69	1/4	115/230	1	5.8/2.9	60	48	1725	FC	C	Yes	B
	1015	71	1/4	208-230/460	3	1.4-1.3/.65	60	48	1725	FC	D	Yes	B
AOF-20	1555	70	1/2	115/230	1	7.8/3.9	60	48	1725	FC	C	Yes	B
	1555	72	1/2	208-230/460	3	2.1-2./1.	60	48	1725	FC	D	Yes	B
AOF-25	2240	72	1/2	115/230	1	8./4.	60	56	1140	FC	C	Yes	B
	2240	73	1/2	230/460	3	2.5-2.4/1.2	60	56	1140	FC	D	Yes	B
AOF-30	3100	75	1/2	115/230	1	8./4.	60	56	1140	FC	C	Yes	B
	3100	76	1/2	230/460	3	2.5-2.4/1.2	60	56	1140	FC	D	Yes	B
AOF-35 ▲	Not Available				1	3.8/1.9	60	56	1140	FC	D	No	B
	4370	77	1	230/460	3	3.8/1.9	60	56	1140	FC	D	No	B
AOF-40 ▲	Not Available				1	3.8/1.9	60	56	1140	FC	D	No	B
	5450	79	1	230/460	3	3.8/1.9	60	56	1140	FC	D	No	B

▲ = AOF 35 & 40, CL. 1, GP. D only TEFC = Totally enclosed, fan cooled FC = Fan cooled C = Capacitor start - Induction run D = Squirrel cage

*Published electrical ratings are approximate, and may vary because of motor brand. Actual ratings are on motor nameplate.

575 Volt Specifications

Model	CFM	Sound dB(A)** at 7 FT	HP	Volts	Phase	Full Load Amps	HZ	Nema Frame	RPM	Type	Circuit	Thermal Overload	Bearing B-Ball
AOF-5	494	70	1/4	575	3	.52	60	48	1725	TEFC	D	No	B
AOF-10	710	70	1/4	575	3	.52	60	48	1725	TEFC	D	No	B
AOF-15	1015	71	1/4	575	3	.52	60	48	1725	TEFC	D	No	B
AOF-20	1555	72	1/4	575	3	.80	60	48	1725	TEFC	D	No	B
AOF-25	2240	73	1/2	575	3	.88	60	56	1140	TEFC	D	No	B
AOF-30	3100	76	1/2	575	3	.88	60	56	1140	TEFC	D	No	B
AOF-35	4370	77	1	575	3	1.6	60	56	1140	TEFC	D	No	B
AOF-40	5450	79	1	575	3	1.6	60	56	1140	TEFC	D	No	B

**Catalog dB (A) sound levels at seven (7) feet. dB (A) sound levels increase by six (6) dB (A) for halving this distance, and decrease by six (6) dB (A) for doubling this distance.

C_v Viscosity Correction

Average Oil Temp °F	OIL					
	SAE 5 110 SSU at 100°F 40 SSU at 210°F	SAE 10 150 SSU at 100°F 43 SSU at 210°F	SAE 20 275 SSU at 100°F 50 SSU at 210°F	SAE 30 500 SSU at 100°F 65 SSU at 210°F	SAE 40 750 SSU at 100°F 75 SSU at 210°F	50-50 Ethylene Glycol & Water
100	1.14	1.22	1.35	1.58	1.77	1.11
150	1.01	1.05	1.11	1.21	1.31	1.02
200	.99	1.00	1.01	1.08	1.10	.96
250	.95	.98	.99	1.00	1.00	.95

Specifications

Net Weight

Model	Weight (LBS)
AOF-5	47
AOF-10	62
AOF-15	72
AOF-20	86
AOF-25	120
AOF-30	135
AOF-35	160
AOF-40	185

One Pass

(Medium to High Oil Flows)

Model	Flow Range GPM (USA)
AORF - 5-1	2 - 80
AORF - 10-1	3 - 80
AORF - 15-1	4 - 80
AORF - 20-1	5 - 80
AORF - 25-1	6 - 100
AORF - 30-1	7 - 100
AORF - 35-1	8 - 112
AORF - 40-1	9 - 118

Two Pass

(Low to Medium Oil Flows)

Model	Flow Range GPM (USA)
AORF - 5-2	2 - 25
AORF - 10-2	2 - 30
AORF - 15-2	2 - 30
AORF - 20-2	2 - 40
AORF - 25-2	2 - 40
AORF - 30-2	2 - 40
AORF - 35-2	3 - 40
AORF - 40-2	4 - 40

Replacement Air Filters

Model	Fiberglass Disposable Type Part Number	Aluminum Washable Type Part Number
AOF - 5	65528	65559
AOF - 10	65530	65560
AOF - 15	65507	65561
AOF - 20	65532	65562
AOF - 25	65519	65563
AOF - 30	65535	65564
AOF - 35	65537	65565
AOF - 40	65543	65566

C_v Viscosity Correction

Average Oil Temp °F	OIL					
	SAE 5 110 SSU at 100°F 40 SSU at 210°F	SAE 10 150 SSU at 100°F 43 SSU at 210°F	SAE 20 275 SSU at 100°F 50 SSU at 210°F	SAE 30 500 SSU at 100°F 65 SSU at 210°F	SAE 40 750 SSU at 100°F 75 SSU at 210°F	50-50 Ethylene Glycol & Water
100	1.14	1.22	1.35	1.58	1.77	1.11
150	1.01	1.05	1.11	1.21	1.31	1.02
200	.99	1.00	1.01	1.08	1.10	.96
250	.95	.98	.99	1.00	1.00	.95

Lubrication Notes

Caution: Do not over oil or over grease. **Ball bearings** – No grease needed at start up. Grease as follows:

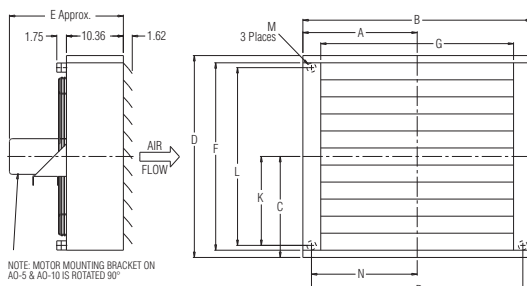
5,000 Hours/Year	5 Year Grease Interval
Continuous — Normal Applications	2 Years
Seasonal Service — Motor is idle for 6 months or more	1 Year
Continuous — High ambients, dirty or moist locations, high vibration	6 Months

Dimensions

For 3D models and spec sheets visit the **AO - Industrial** page on our website. <https://www.thermaltransfer.com/product/ao-series>

Model	A	B	C	D	E	F	G	H	J	K	L	M		N	P	Q	R	S	T
												NPT Male	SAE Female						
AOF-5	7.40	14.81	5.90	11.81	17.50	9.19	8.31	6.47	12.94	3.78	7.69	1"	#16 SAE 1 ⁵ / ₁₆ -12UN-2B Thread	5.84	11.69	10.06	1.09	3.92	—
AOF-10	9.50	19.00	6.56	13.12	17.00	10.50	12.50	8.56	17.12	4.44	8.88	1"		7.94	15.88	14.38	1.09	3.92	—
AOF-15	10.19	20.38	7.87	15.75	17.62	13.12	13.88	9.25	18.50	5.75	11.50	1"		8.62	17.25	15.62	1.09	3.92	—
AOF-20	11.91	23.81	9.19	18.38	19.62	15.75	17.91	10.90	21.81	7.00	14.00	1 ¹ / ₄ "	#20 SAE 1 ⁵ / ₈ -12UN-2B Thread	10.28	20.56	18.62	1.09	3.92	—
AOF-25	13.34	26.68	11.81	23.62	20.68	21.00	20.19	12.40	24.81	9.62	19.25	1 ¹ / ₄ "		11.78	23.56	21.62	1.09	3.92	—
AOF-30	15.81	31.62	13.78	27.56	20.12	24.94	25.12	14.87	29.75	11.59	23.19	1 ¹ / ₄ "		14.25	28.50	26.62	1.09	3.92	11.00
AOF-35	16.90	33.81	15.09	30.19	21.25	27.56	27.31	15.97	31.94	12.90	25.81	1 ¹ / ₄ "		15.34	30.69	28.88	1.09	3.94	11.00
AOF-40	20.18	41.62	18.37	36.75	20.31	34.12	35.12	19.87	39.75	16.19	32.38	1 ¹ / ₄ "	19.25	38.50	37.00	1.18	3.87	13.25	

NOTE: All dimensions in inches.



Fan Rotation Clockwise/Facing Motor Shaft

